

# Work Order ID 64879

December 21, 2010 9:27:58 AM



Page 1

Item ID: D4023-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Cap and Flange

Start Date: 12/21/10 Start Qty: 4.00



Cust Item ID:

Required Date: 12/24/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4023

A

100

0.00



Purchasing

Purchasing

Memo

Issue P/O:

Purchase part as per Dwg D4023

Part #:A50SG

Possible Supplier: C.O.R.E

Material release note required

0.00

CL 11/01/24  
10/12/22 (6)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Packaging

Memo

0.00

CL 11/01/24  
10/12/22 (6)

**Work Order ID 64879**

December 21, 2010 9:27:59 AM

Page 2

Item ID: D4023-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Cap and Flange

Start Date: 12/21/10 Start Qty: 4.00

Cust Item ID:

Required Date: 12/24/10 Req'd Qty: 4.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Duloz 1/10

(16)

130

Identify as per dwg &amp; Stock Location: 110

0.00



Packaging

Memo

0.00

Packaging

P 4/13/21 (16)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

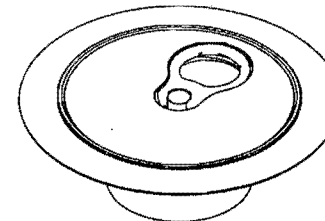
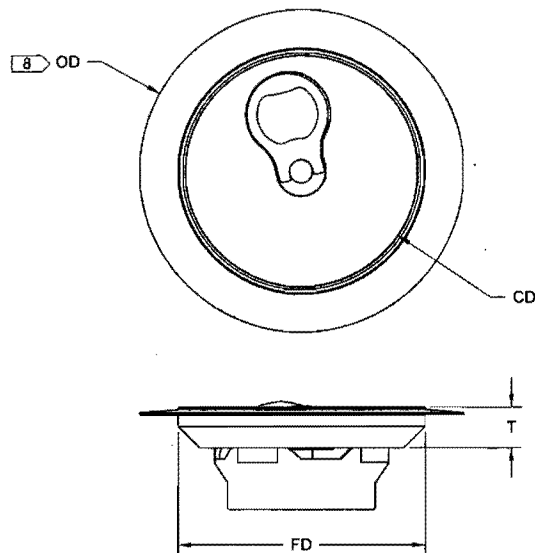
Quality Control

11/3/21 JF

P 11-03-21 (6)

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4023-1	NO REFERENCE

## SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	FLANGE DIAMETER "FD"	FLANGE THICKNESS "T"	FLANGE OUTSIDE DIAMETER "OD"	CAP DIAMETER "CD"
D4023-1	NEWTON EQUIPMENT	A512FF	AIRCRAFT SPRUCE AND SPECIALTY	05-02650	4.17	0.69	5.47	3.92
		A50SG	C.O.R.E. AVIATION (PREFERRED)	A50SG				

### D4023-X CAP AND FLANGE

**RELEASED**  
2010-05-05

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.26 lbs
  - 8) ACCEPTABLE TO REDUCE "OD" BY UP TO 0.20 FOR WELDING

A	NEW ISSUE	BY	DATE
REV.	DESCRIPTION		
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4023** REV. A  
SHEET 1 OF 1  
TITLE **FUEL CAP** SCALE NTS

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NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO13344

Purchase Order Date 1/24/11

PO Print Date 1/27/11

Page Number 1 of 1

Order From : VU-ROY001

VISA  
PAYMENT CENTRE, PO BOX 4016, STAT. A  
TORONTO,

Contact Name  
Vendor Phone  
Vendor Fax  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	A50SG	Fuel Cap	2/11/11 Yes	6.00 Each	FedEx PI collect	\$212.9500	\$1,277.70

Special Inst: AS PER DWG D4023 REV. A  
B64879  
P/N: A50SG

PO Total: \$1,277.70

CERTIFICATE OF CONFORMITY  
REQD UPON DELIVERY

PO Instructions: AIRCRAFT SPRUCE & SPECIALTY CO  
VISA ACCT: 4514 0310 0909 0347 EXP DATE: 11/13

CL

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 3

Change Date: 1/27/11

# AIRCRAFT SPRUCE & SPECIALTY CO.

P.O. BOX 4000 • 225 AIRPORT CIRCLE, CORONA, CA 92878-4000  
**AIRCRAFT SPRUCE WEST:** CORONA, CA • **AIRCRAFT SPRUCE EAST:** PEACHTREE CITY, GA  
 ADMINISTRATION (951) 372-9555 • FAX (951) 372-0555  
 CALL TOLL FREE (877) 4-SPRUCE (877) 477-7823

333000  
 DART AEROSPACE, LTD  
 1270 ABERDEEN  
 HAWKESBURY, ON K6A1K7  
 CANADA

PLEASE RETURN THIS PORTION  
 WITH YOUR REMITTANCE

P.O. BOX 4000 • CORONA, CA 92878-4000

CUST: 333000

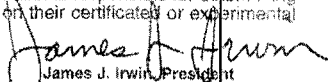
AWB: 472941055413

DART AEROSPACE, LTD  
 1270 ABERDEEN  
 HAWKESBURY, ON K6A1K7

NOTE: ANY SHORTAGES MUST BE REPORTED WITHIN 10 DAYS.

CANADA

BACKORDERED PRODUCTS WILL SHIP AS SOON AS AVAILABLE.

ORDER NO.	INVOICE NO.	CUSTOMER P.O. NO.	SHIP VIA	TERMS	DATE SHIPPED		
304903	720421	P013344	FEDEX CANADA P	CREDIT CARD	03/16/11		
QUANTITY SHIPPED	BACK ORDERED	DESCRIPTION			DISC.	UNIT PRICE	EXTENSION
6.00		0204910 NEWTON NON-LOCKING FUEL CAP PNWA50S CERTIFICATE OF CONFORMANCE THE PRODUCTS ON THIS ORDER HAVE BEEN OBTAINED FROM THE MANUFACTURERS OR AUTHORIZED DISTRIBUTORS AND TO THE BEST OF OUR KNOWLEDGE HAVE BEEN PRODUCED IN ACCORDANCE WITH APPLICABLE SPECIFICATIONS AND STANDARDS. THANK YOU FOR YOUR ORDER. PLEASE CALL ME DIRECTLY AT EXT 225 THE NEXT TIME YOU WISH TO PLACE AN ORDER WITH AIRCRAFT SPRUCE. MARY GARCIA 877-477-7823 SPECIAL ORDERS ARE NON-CANCELLABLE AND NON-RETURNABLE. THANK YOU FOR YOUR ORDER				212.950	1277.70
<p style="text-align: center;">CERTIFICATE OF CONFORMANCE</p> <p>The products on this invoice have been obtained through authorized manufacturers or distributors and to the best of our knowledge fully meet all applicable specifications. There may be products on this invoice which are not approved for use on FAA type certificated aircraft. Purchaser is responsible for determining suitability of any part purchased from Aircraft Spruce for installation on their certificated or experimental aircraft.</p> <p style="text-align: right;"> James J. Irwin, President</p>							
SUBTOTAL		TAX	MISC. CHARGE	FREIGHT	PAID WITH ORDER	BALANCE DUE	
1,277.70			0.00	0.00	-1,277.70	USD	0.00

**WAIVER OF LIABILITY AND INDEMNIFICATION AGREEMENT**-Inasmuch as Aircraft Spruce & Specialty Company has no opportunity to supervise the installation, or maintenance of parts supplied by it, nor any opportunity to participate in the design or manufacture of the products it sells or of the various homebuilt and certificated aircraft in which its parts are utilized, the purchaser, by placing this order with Aircraft Spruce & Specialty Company and accepting the parts, agrees that all materials purchased will be used solely at purchaser's risk and that the purchaser will indemnify and hold Aircraft Spruce & Specialty Company, its owners and employees, free and harmless from all loss, liability, and damage resulting from claims brought by reason of any alleged failure or defect of any parts or parts supplied by Aircraft Spruce & Specialty Company. If this agreement is unacceptable to purchaser, the purchaser will immediately return in new condition all products listed on this invoice to Aircraft Spruce for refund of purchase price.

DATE: 03/16/11

When returning merchandise:

- Please call Customer Service for an RMA number.
- Write the RMA number on each package.
- Fill in the information below and enclose this form with the package.
- Insure and ship to: Aircraft Spruce West  
225 Airport Circle  
Corona, CA 92880  
Attn: Customer Return

## RETURN POLICY

Merchandise may be returned for credit or refund within 30 days from date of purchase if received in resaleable condition - packed in original manufacturer's box, complete with instructions and all components (if applicable). A copy of the original order showing purchase or information stating the invoice number and date of purchase, with reason for return must accompany the article. Do not mail purchase information in letter form under separate cover. A 15% restocking charge may be applicable to all merchandise returned to cover costs involved in processing the return. Do not return any products C.O.D. as it cannot be accepted by our warehouse. *All returns must be made to Aircraft Spruce West in Corona, CA.* Call first for return authorization and instructions.

## PRODUCT WARRANTY

In cooperation with the manufacturers we represent, Aircraft Spruce & Specialty Co. warrants for a period of one year (on most products) from the date of original purchase its products to be free from defects in material and workmanship. Aircraft Spruce & Specialty Co.'s obligation under this warranty is limited to repair or replacement of the purchased product only, and under no circumstances shall Aircraft Spruce & Specialty Co. be liable for any loss, damage, injury, cost of repair or consequential damages of any kind in connection with the sale, use or repair of any product purchased from Aircraft Spruce & Specialty Co.

## RETURNED MERCHANDISE

Item Number	Description	Price

If you have any questions about your order call Toll Free (877) 4-SPRUCE (877-477-7823)

## PLEASE SEND

Item Number	Description	Price

**Reason for Return** - Please check appropriate box:

- ☐ Wrong Item Ordered    ☐ Quality Unsatisfactory    ☐ Arrived Late    ☐ Other  
☐ Defective    ☐ Not As Described    ☐ Wrong Item Sent    ☐ Core Credit

**NOTE: CREDIT CANNOT BE ISSUED WITHOUT DETAILS COMPLETED BELOW.**

DETAILS: \_\_\_\_\_